

## Orodispersible films as platform for drug delivery systems: Review and patent update

Kamlesh Patel \*, Amit Porwal, Prakash Tiwari and Janhvi Jaiswal

*Department of Pharmaceutics, Faculty of Pharmacy, UPUMS, Saifai, Etawah, Uttar Pradesh, India.*

World Journal of Biology Pharmacy and Health Sciences, 2026, 26(02), 078-092

Publication history: Received on 29 March 2026; revised on 06 May 2026; accepted on 09 May 2026

Article DOI: <https://doi.org/10.30574/wjbphs.2026.26.2.0249>

### Abstract

The Pharmaceutical sector is researching innovative medication delivery using orodispersible films system. They have used as a multipurpose system which offers rapid, systemic or local effects and are referred to instead of using traditional dose forms. Furthermore, these frameworks are simple to use on their own, particularly for dysphagic patients, the elderly, young, or patients confined to bed, additionally as people who have trouble getting water. These routes of administration can be administered in a number of ways, among them oral, buccal, sublingual, ocular, and transdermal. The ingredients used to make oral films include Saliva-stimulating substances, polymers, and plasticizers, colors, Sweeteners and feels. A range of film-making techniques, including rolling, thermal melt extrusion, casting solvent, and solid dispersion, are documented in the current literary works. Providing a prompt start to activity and covering up this harsh taste about drugs are the goals.

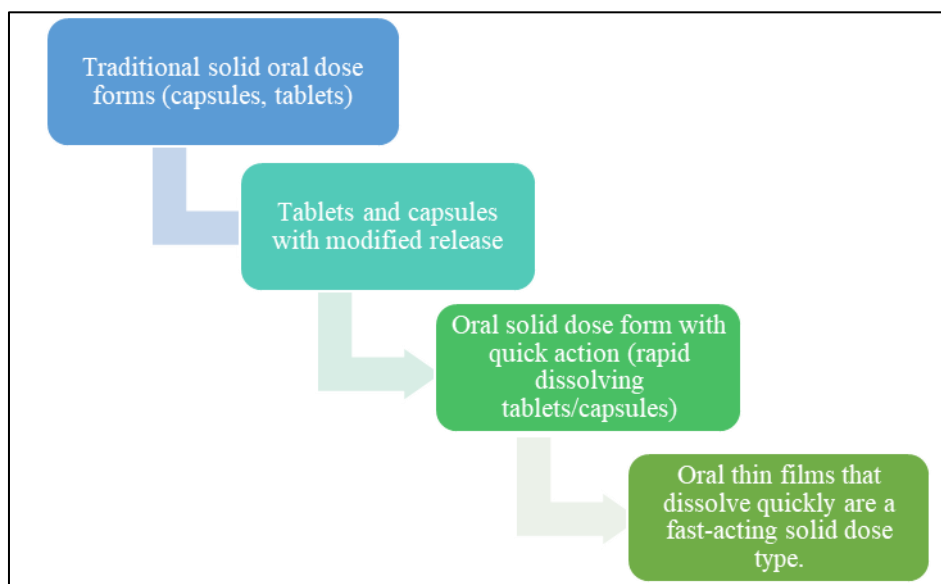
**Keywords:** Orodispersible Film (ODF); Polymers; Drug Delivery Systems; Solvent Casting

### 1. Introduction

In order to provide an alternative to traditional dose forms and rapidly dissolving medication systems for delivery were first created at the end of 1970. For example, quickly dissolving pills and capsules were created for senior citizens and young individuals who have difficulty consuming conventional dosage formats. Typically, an ODF's about comparable to a postal stamp in size <sup>[1]</sup>. It avoids hepatic first pass by offering immediate entrance into the systemic circulation. Efficacy and simplicity of administration <sup>[2]</sup>. Oral Thin Film (OTF) are described by the USFDA as "a thin, flexible, non-flammable polymeric film strip that contains one or more dispersed active pharmaceutical components which are intended to be placed on the tongue for rapid disintegration or dissolution in the saliva prior to ingestion for delivery into the gastrointestinal tract" <sup>[3]</sup>. ODFs are a specific type of formulations that can dissolve quickly when combined with saliva since they are often created with hydrophilic polymers. The two most popular types of oral disintegrating drug delivery methods are oral crumbling films and dissolving pills <sup>[4]</sup>. Initially, oral films were sold as personal air fresheners and hygiene items like soap and oral care strips. For medicinal purposes, several oral dosage forms were introduced to the pharmaceutical marketplaces in Europe and the United States. Listerine pocket packs, first oral strip, were created by Pfizer and used as mouth fresheners <sup>[5]</sup>.

\* Corresponding author: Kamlesh Patel

### 1.1. Flow Chart for Dosage Form: Oral Solid Development <sup>[6]</sup>



**Figure 1** Flow Chart for Dosage Form

### 1.2. Advantages of ODF <sup>[1,5]</sup>:

- Mouthfeel that is pleasant and fresh.
- There is no chance of choking.
- Simple application-no problems with chewing or swallowing.
- Avoiding first-pass metabolism.
- It is feasible to administer a precise dosage.
- There are small sizes offered for better patient compliance.
- Rapid commencement of action.
- It hides the bitter taste as well.
- Reduce gastrointestinal discomfort.

### 1.3. Disadvantages of ODF <sup>[1,5]</sup>:

- Sometimes they reflect a sensitive and rough quality.
- Naturally hygroscopic, thus needs to be kept in a dry location.
- Need specific packing to guarantee the product's stability and security.
- An oral film cannot include the high dose.
- Restrictions may apply to eating and drinking.
- Unstable drugs cannot be administered at mucosal pH.
- A medicine with nauseating odour cannot be delivered.
- It is generally hygroscopic. It makes long-term protection challenging as a result.

### 1.4. Ideal Properties of an Effective Potential Drug <sup>[8]</sup>

- The taste of the medicine should be appealing.
- The dosage of the medication that is to be taken should be modest, not exceeding 40 mg.
- The drug's molecular weight should be modest and smaller.
- The medication must be stable and soluble in saliva and water.
- At the pH level of the oral cavity, it should be significantly unionized.
- It should have the ability to penetrate the oral mucosa.

## 2. Formulation

Thin films called ODFs are disintegrate swiftly and have a place between 5 and 20 cm<sup>2</sup>. The medication is inserted as a matrix using hydrophilic polymers. The active medication up to 15 mg ingredient could be included to extra excipients, like colorants, plasticizers, sweeteners, flavor maskers, etc. By making films more flexible, workable, and spreadable, plasticizer reduces the glass changing temperature of polymers [7].

**Table 1** Formulation of ODF [5,7,8]

| Constituents             | Quantity   | Reference |
|--------------------------|------------|-----------|
| Drug                     | 5%-30% w/w | 11        |
| Polymer                  | 45% w/w    | 12        |
| Plasticizers             | 1%-20% w/w |           |
| Saliva stimulating agent | 2%-6% w/w  | 13        |
| Surfactants              | q. s.      |           |
| Colouring agent          | q. s.      |           |
| Sweetening agent         | 3%-6% w/w  |           |
| Flavoring agent          | q. s.      |           |

### 2.1. Drug

**Table 2** Different Category of Drugs [12,13]

| Category of drugs                       | Examples                                                                                                                                                                                                                              |
|-----------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Anti-emetics                            | Prochlorperazine, trimethobenzamide, dimenhydrinate, granisetron, palonosetron, dronabinol, aprepitant, ramosetron, metopimazine, nabilone, tropisetron, metoclopramide, prochlorperazine, and dolasetron.                            |
| Selective serotonin reuptake inhibitors | Fluoxetine, sertraline, paroxetine, fluvoxamine, citalopram and alaproclate.                                                                                                                                                          |
| Anti-migraines                          | Almotriptan, dihydroergotamine mesylate, eletriptan, frovatriptan, naratriptan, rizatriptan, and zolmitriptan.                                                                                                                        |
| Statins                                 | Atorvastatin, cerivastatin, fluvastatin, lovastatin, pitavastatin, pravastatin, rosuvastatin and simvastatin.                                                                                                                         |
| Dopamine D1 and D2 antagonists          | Amisulpride, bromperidol, cabergoline, domperidone, fenoldopam, haloperidol, metoclopramide, pergolide mesylate, prochlorperazine, quetiapine, ropinirole hydrochloride, sulpiride, metopimazine, tiapride and zotepine.              |
| Nootropics                              | Almitrine dimesylate and raubasine, cevimeline hydrochloride, codergocrine mesylate, donepezil, ginkgo biloba extract (EGb 761), memantine, nicergoline, piracetam, rivastigmine, galantamine, sulbutiamine, tacrine and vinpocetine. |
| Anti-histaminic                         | Levocetirizine, Loratadine.                                                                                                                                                                                                           |
| NSAIDs                                  | Ketorolac, Indomethacin, Valdecoxib, Piroxicam.                                                                                                                                                                                       |

A therapeutic candidate should ideally have a small molecular mass, small dosage, high permeability and solubility (BCS-Class I medication). In order to increase subject or patient compliance, researchers are currently investigating oral BCS-Class II thin films medications likewise as organoleptic characteristics such as "taste" which are crucial for producing a medicine as Rapid dissolving films (RDFs) [9]. According to BCS, USFDA classifies highly permeable and poorly soluble chemicals as Class II; substances classified as Class IV whose permeability and solubility are poor. The active component of class II or IV medications must be prepared as a solid or solution that is distributed throughout a polymer in order to achieve an availability that is appropriate with the therapeutic effect. However, it is challenging to stabilize such

dispersions or solutions, which eventually results in decrease of bioavailability and recrystallization gradually. A single solution in this issue when managing weakly soluble active ingredients is to reduce the dimensions of the compound (via milling or other recognized methods) in order for increase the rate of solubility and optimize its in-vivo absorption. The Noyes-Whitney formula is a traditional formula that was created in relation to the velocity at which a material dissolves in a liquid. For example, including polymers that form films right prior to their incorporation into the RDF description can create a nanosuspension of the active ingredient <sup>[10]</sup>. The medication makes up 5 to 30% w/w of a common mixture. For oral mouth dissolving, small dosage molecules work best. films that exhibit a dissolution period less than sixty seconds that contained 10% w/w of dried film weight in multivitamins <sup>[11]</sup>.

## 2.2. Making the undesirable Taste of the Drug

Since the Oro-dispersible film composition is intended to be applied on the tongue, medications with an unpleasant or bitter taste may make the patient feel sick to their stomach. Therefore, a variety of taste-masking techniques for the medication, such as polymer coating, Ion-exchange resins, cyclodextrin inclusion interaction, and microencapsulation, liposomes, and prodrugs <sup>[13]</sup>.

Sodium hydroxide and sodium bicarbonate were used to successfully conceal the bitterness of the medication sildenafil citrate. As a ratio in the medication is 3:6.4 to 12.8% (w/w) of sodium hydroxide to sodium bicarbonate <sup>[14]</sup>.

In the same way, ketoprofen burns and has an awful bitter taste. It even aggravates the mucosal membrane of the throat after swallowing. For the formulator, hiding the bitter taste of such a medication is undoubtedly a difficult task. The researchers first tried using alkaline chemicals to hide flavor. Nevertheless, those efforts were unable to totally cover up the flavor <sup>[15]</sup>.

**Table 3** Taste masking technologies for bitter Drugs

| Drugs                                              | Taste masking technology                           | Material used                                                              |
|----------------------------------------------------|----------------------------------------------------|----------------------------------------------------------------------------|
| Famotidine [16] Terfenadine [17]                   | Coating with polymers                              | methyl cellulose, Hydroxyl propyl cellulose<br>Sodium alginate, Carageenan |
| Ibuprofen [18]                                     | Inclusion complexation with $\beta$ -cyclodextrins | Hydroxylpropyl- $\beta$ cyclodextrin                                       |
| Sulphathiazale [19]                                | Solid dispersion systems                           | Povidone                                                                   |
| Beclamide [10]                                     | Microencapsulation                                 | Gelatin                                                                    |
| Pseudoephedrine [14]                               | Gelatin Ion-exchange resins                        | Amberlite CG 50                                                            |
| Chloroquine phosphate [15]                         | Liposomes                                          | Egg phosphatidyl choline                                                   |
| Chloramphenicol, Clindamycin<br>Triamcinolone [19] | Prodrugs                                           | Palmitate ester Diacetate ester                                            |

## 2.3. Film shaping polymer

Film shaping polymers should be water soluble since the film composition degrades and disintegrates quickly in the oral cavity. Polymeric substances can be utilised alone or in connection with other materials to create the necessary coating, which ought to be adequately durable to avoid harm when handling, shipping, and at simultaneously demonstrating quick disintegration in the mouth. The type along with amount of polymers employed to the composition ascertain the film's resilience. Raising the polymer's molecular weight film bases lengthens the polymers' disintegration period <sup>[20]</sup>. Since polymers and drugs make up the majority of the film formulation, their ratio to one another is controlled by two factors:

- The minimum percentage of w/w polymer concentration needed to create a matrix containing medications and additional excipients with the required viscoelastic and mechanical properties.
- The required viscosity determines the percentage w/v amount of a polymer mixture that will be made into a film. The ideal viscosity is one that creates a smooth, spreadable layer and keeps suspended materials from sinking <sup>[21]</sup>.

## 2.4. Ideal characteristics of polymer <sup>[22]</sup>

- Safe and not reactive
- Not contaminated by leachable substances
- Film disintegration period shouldn't be delayed.
- Affordable and unpleasant
- It must be able to distribute and moisten well
- Must possess adequate tensile, shear, and peel strength
- The active pharmaceutical ingredient or other formulation excipients shouldn't have their characteristics changed
- It shouldn't contribute to oral mucosal secondary infections
- Tensile and peel strength should be at their highest levels

**Table 4** Polymers employed in the preparation of orodispersible films [20]

| Polymer           | Examples                                                                                                                                                            |
|-------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Natural polymer   | Gum polysaccharides, Pullulan, starch, gelatin, pectin, sodium alginate, maltodextrins, Acacia                                                                      |
| Synthetic polymer | Hydroxypropyl methylcellulose, sodium carboxymethylcellulose, polyethylene oxide, hydroxypropyl cellulose, polyvinylpyrrolidone, polyvinyl alcohol, ethyl cellulose |

## 2.5. Plasticizers

An essential component of the oral film is a plasticizer. The way that a plasticizer interacts with the polymer determines the type of a solvent that was used to cast the film. It makes the film flexible and more stretchy. It improves the film's characteristics by reducing the polymer's glass transition temperature. It reduces the polymer's glass transition temperature to less than 75 degrees Celsius in aqueous solvent systems while ranging from 40 and 60 degrees Celsius in non-aqueous solvent systems. They ought to be erratic. The amount of plasticizer employed ranges from 1% to 20% of dry polymer. <sup>[23]</sup>. By making the polymer stronger, Oral disintegrating films become less brittle when plasticizer is added. These substances are selected according to how effectively they mimic other excipients, drugs, and polymers. Plasticizer enhances the flow properties and durability of the polymer. Glycerol, castor oil, polyethylene glycol (PEG), polypropylene glycol, low molecular PEG, and diethyl phthalate are a few plasticizers that are used to make mouth dissolving films (MDFs). For films made with PVA, glycerol is a better plasticizer. Both PVA and HPC films are made of polyethylene glycol (PEG) <sup>[24]</sup>. Since phthalates have been shown to be carcinogenic, they are no longer utilized in the formulation. When plasticizer is used incorrectly, films may bloom, crack, peel, and split <sup>[25]</sup>.

## 2.6. Salivary stimulating agent

Saliva stimulants are employed to raise salivary flow, that facilitates the oral film formulations' quicker disintegration. Acids used as salivary stimulants may be present in the formulations. Lactic, citric, tartaric, malic, and ascorbic acids <sup>[11]</sup>. Citric acid is the most preferred among them. Sweeteners are occasionally utilized as salivary stimulants as well. Saliva stimulants are used at levels ranging from 2% to 6% w/w. They may be utilized alone or in combination.<sup>[26]</sup>.

## 2.7. Surfactants

Surfactants are utilized as dispersing, wetting, or solvent-forming agents to breakdown the film fast and release the active ingredient right away. Commonly used surfactants include Tweens, benzalkonium chloride, sodium lauryl sulfate, and benzethonium chloride. Polaxamer 407, a solubilizing, wetting, and dispersion chemical, is one of the most significant surfactants <sup>[27]</sup>.

## 2.8. Colouring agent

In order to enhance the oral film's flavor and fresh mouthfeel, Cooling agents such as WS-23, WS-3, and Ultracoll II are incorporated, often in combination with flavors <sup>[28]</sup>.

## 2.9. Sweetening agent

The unpleasant flavor of the medications is covered up by sweeteners. Naturally occurring sweetener and synthetic sweetener are the two types of sweeteners used to improve the mouth-dissolving formulation's flavor. Artificial sweeteners are increasingly being used in pharmaceutical formulations. Natural sweeteners include ribose, glucose,

mannose, fructose, galactose, sucrose, and corn syrup. Artificial sweeteners include aspartame, sucralose, and saccharin.<sup>[24]</sup> Aspartame and saccharin are the first artificial sweeteners. These are prohibited in several nations due to their proven carcinogenic properties. Research is being done to determine the level of cancerous potential. The next new generation of sugar substitutes includes sucralose, alitame, neotame, and acesulfame-K. Acesulfame-K and sucralose are at least 600 and 200-fold sweeter, respectively. The plant *Stevia rebaudiana* is the source of rebiana, a natural sweetener. It is at least 200–300 times sweeter<sup>[30]</sup>.

**Table 5** Sweeteners, their manufacturer, brand, and concentration

| Sweeteners                        | Brand name                                     | Manufacturer                                         | Acceptable daily intake (mg/ kg body weight) |
|-----------------------------------|------------------------------------------------|------------------------------------------------------|----------------------------------------------|
| Aspartame [31]                    | NutraSweet Ajinomoto Holland Sweetener Company | NutraSweet AminoSweet Sanecta                        | 40- 50                                       |
| Acesulfame-K [32]                 | Sunette                                        | Celanese                                             | 9                                            |
| Sucralose [33]                    | Splenda                                        | Johnson & Johnson subsidiary McNeil Nutritionals LLC | 5                                            |
| Rebiana [34]                      | Stevia                                         | Stevia Corp.                                         | 4                                            |
| Monoammonium glycyrrhizinate [35] | Magnasweet®                                    | Mafco                                                | 0.015- 0.2                                   |

### 2.10. Flavoring agent

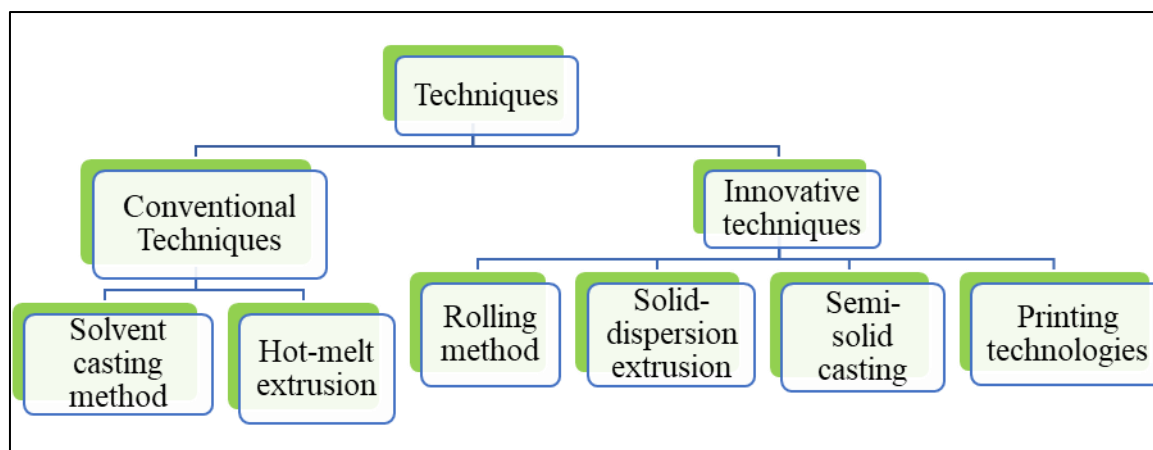
The kind of medication to be added determines the flavor choice. A person's consent to an oral dissolution or disintegrating formulation is decided by the formulation's first taste, that is detected in the initial moments following type of dosing consumption, also its aftertaste, which last for at least ten minutes<sup>[36]</sup>. Menthol, cinnamon, clove, orange, mint, lemon, vanillin, peppermint, apple, and pineapple are among the flavors used in pharmaceutical preparation. They have anesthetic affect taste sensory receptors and function by transferring their own scents and tastes.<sup>[37]</sup>

**Table 6** Taste-masking flavors for various tastes [38]

| Basic taste | Taste-masking flavors                                          |
|-------------|----------------------------------------------------------------|
| Bitter      | Wild cherry, mint, anise, walnut, chocolate                    |
| Sweet       | Vanilla, fruit, berry                                          |
| Salty       | Butterscotch, peach, vanilla, wintergreen mint, maple, apricot |
| Sour        | Raspberry, citrus, licorice root                               |

## 3. Conventional STEPS FOR ORODISPERSIBLE FILM MANUFACTURING

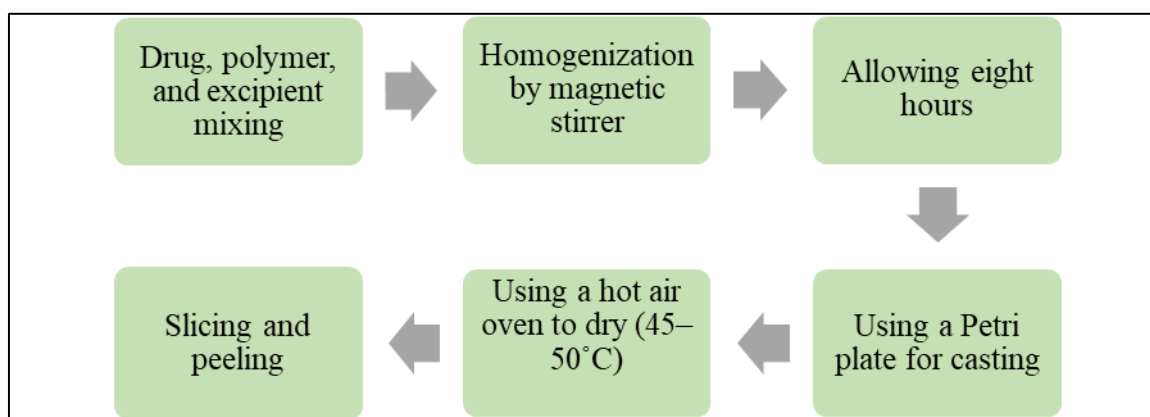
Some advancements and creative methods have surfaced in the last few years. Certain variations of these casting and extrusion production techniques, like semisolid casting and solid-dispersed extrusion, have also been reported and employed separately or in combinations<sup>[39]</sup>. Creative manufacturing techniques like printing or rolling. Additionally, approaches have been described<sup>[40]</sup>.



**Figure 2** Process Overview [39]

### 3.1. Solvent casting method

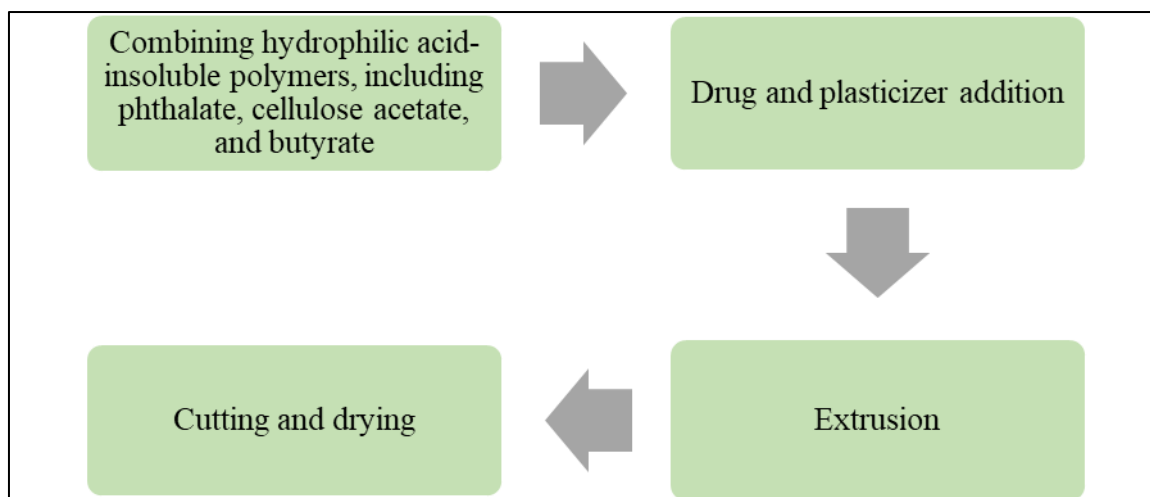
The most popular method for making ODFs is solvent casting, which uses water-soluble excipients and polymers, and drugs dissolved in ionized water. Strong shear pressures generated by a shear processor are then applied to make a homogenous mixture. After that, a triplate is filled with the generated solution, and to create superior films, High temperatures are used to allow the solvent to dry [7].



**Figure 3** Solvent casting technique flow chart

### 3.2. Melt-heated extrusion

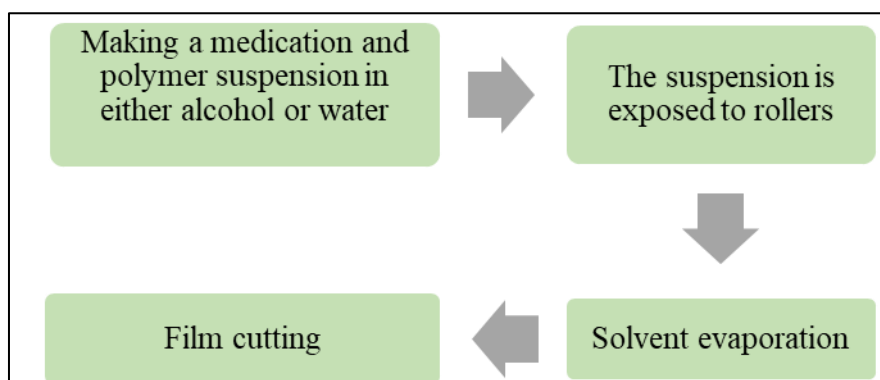
Melt-heated extrusion, the medication and polymer mixture is melted under regulated pressure and temperature. To create thin films, the molten mass is subsequently extruded through a die. This solvent-free method is perfect for heat-stable medications and is also eco-friendly. Additionally, it makes it possible to incorporate medications that are poorly soluble in water, increasing their bioavailability [7].



**Figure 4** Hot-melt extrusion technique flow chart

### 3.3. Rolling Technique

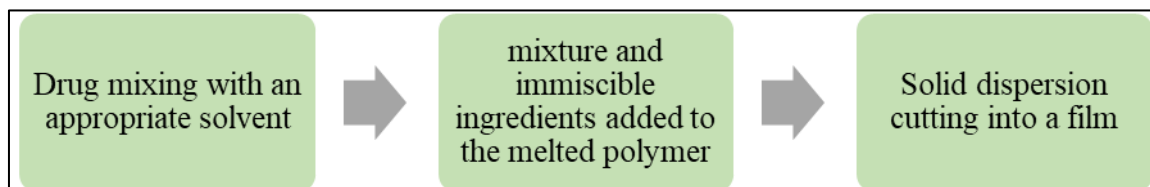
The rolling technique requires the solution must possess specific rheological characteristics in order to roll onto the drum. The drug and polymer are suspended in water or alcohol using rollers. The solvent then evaporates [7,41].



**Figure 5** Rolling technique flow chart

### 3.4. Solid-dispersion extrusion

The medication and immiscible ingredients combine to produce dispersions that are solid. Lastly, dies are used to shape the solid dispersions into films [6].



**Figure 6** Solid-dispersion extrusion technique flow chart

### 3.5. Semi-solid casting

Cellulose acetate phthalate as well as cellulose acetate butyrate are examples of acid insoluble polymers that are used to make films; the proportion of acid insoluble polymer to film-making polymer should be 1:4. This technique is best suited when using acid insoluble polymers [41].

### 3.6. Printing technologies

Thin sheets of polymers could develop using innovative methods, like the 3D printer. In theory, it might be a step toward developing the dosage type that works best for each patient. This could potentially alleviate the problem of pharmacies and the pharmaceutical industry meeting the demand for tailored medicine in the future [42]. Inkjet printers that can be used to produce precisely dosed units of pharmaceutical ingredients by depositing drug-loaded inks onto a polymeric film. Additionally, A thin layer of polymer was applied to the drug-loaded substrate using flexographic printing, and API was printed on a variety of substrates using inkjet printing. A combination of these two technologies has also been used to prepare films [45].

---

## 4. Characterization and evaluation

### 4.1. Visual appearance

Visual inspection is used to verify the film's physical appearance, while touch or feel is used to assess the surface roughness [44,45].

### 4.2. Weight variation

Five films of each recipe are separately determined the weight variation by weighing on an electronic balance. We compute both the mean weight and the deviation from the mean weight [46].

### 4.3. pH measurement

The pH of a solution made from one mouth film dissolved in ten milliliters of pure water can be determined. After touching the surface of the formulation with the electrode of the pH meter and allowing it to settle for a minute, the pH is recorded. Three measurements are averaged for each formulation [47,48].

### 4.4. Dimensions

A micrometer screw gauge can be used to measure the film's thickness at five or more crucial points. This is necessary to guarantee that the film's thickness is constant since it directly influences the dosing accuracy of the film [49,50].

### 4.5. Folding endurance

The films' folding durability determines their flexibility. It is calculated by repeatedly folding a short strip till it breaks in the same location. It is measured by the number of folds a film withstands at one location before breaking. [51,52].

### 4.6. Tensile strength

It is defined as the maximum load a specimen can bear before failure. It is obtained by dividing the rupture load by the cross-sectional area of the film, as presented below [53].

The formula for tensile strength is as follows:

$$\text{Load at break} \times \text{film thickness} \times \text{film width}$$

### 4.7. Swelling index

Before being inserted into a previously weighed stainless steel wire mesh, each film sample is evaluated. The film-containing mesh of the sample is then immersed in a 15 ml saliva simulated medium. solution in a container made of plastic. At specified intervals, the mass of the film is increased until a steady They were measured. A calculation is made to determine the swelling level. Applying the formula [54,55].

$$\text{Degree of swelling} = W_t - W_0 / W_0$$

Where,

- $W_t$  is the film's weight at time  $t$
- $W_0$  is the film's weight at time zero

#### **4.8. *In vitro* film disintegration time**

The disintegration test has carried out due to placing the film on the surface of 5 milliliters of pH 6.8 phosphate buffer inside the petri dish. The disintegration period is the amount of time needed for the film to break down. In this experiment, the average of the three values is computed using three films in the same batch [56,57].

#### **4.9. Drug content uniformity**

The film with the required dimensions dissolves phosphate buffer pH 6.8. Wattmann filter paper is used to filter it after it has been sonicated for fifteen minutes. The drug's concentrations is determined after the absorbance is measured using a UV spectrophotometer [53].

#### **4.10. Studies of *in vitro* dissolution**

The drug's rates of release are computed using USP. Testing equipment for USP Type II paddle apparatus. After the film has been cut to the proper size, it is put in dissolving media. Three hundred milliliters of newly made phosphate buffer (pH 6.8), kept at  $37 \pm 0.5$  °C, and agitated at 50 rpm make up the dissolving medium. At different intervals of 2, 4, 6, 8, 10, 12, 14, 16, 18, and 20 minutes, 5 ml samples are removed and replaced with new media. The samples undergo UV analysis, and the drug release percentage is computed [57,58].

#### **4.11. Stability studies**

Under various environmental circumstances, the Oro-dispersible films' stability is examined. According to ICH forms, the formulations enclosed in aluminum foil undergo three months of rapid stability testing at  $75 \pm 5\%$  % relative humidity and  $40 \pm 2$  °C. Over the course of three months, samples are collected at frequent intervals of one month, and the previously described process is used to analyze the samples for changes in physical appearance as well as other factors [59,60].

## 5. Patent Update

**Table 7** Patent Update

| Sl. No. | Code Country | Patent Number   | Title                                                                                                                                               | Applicant                                    | Brand Name   | Ref. |
|---------|--------------|-----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------|--------------|------|
| 1       | US           | US20090047350   | Perforated water-soluble polymer based edible films                                                                                                 | Bangalore Ramesh                             | -            | [61] |
| 2       | US           | US7425292       | Thin film with non-self-aggregating uniform heterogeneity and drug delivery systems made from there from                                            | Aquestive Therapeutics Inc                   | PharmaFilm   | [62] |
| 3       | US           | US20210022990   | Thermally gelling drug formulations                                                                                                                 | UNM Rainforest Innovations                   | -            | [63] |
| 4       | US           | US20110136815   | Solid oral film dosage forms and methods for making same                                                                                            | IntelGenx                                    | Versa Film   | [64] |
| 5       | US           | US9301948B2     | Instantly wettable oral film dosage form without surfactant or polyalcohol                                                                          | IntelGenx                                    | Versa Film   | [65] |
| 6       | US           | 2008/0213343    | Oral, Quickly Disintegrating Film, which Cannot be Spit Out, for an Antiemetic or Antimigraine Agent                                                | Hexal Pharmaceuticals                        | Melting Film | [66] |
| 7       | US           | 2008/0200452    | Oral, Rapidly Disintegrating Film, Which Cannot be Spat Out, for a Neuroleptic Oral films comprising                                                | Hexal Pharmaceuticals                        | Melting Film | [67] |
| 8       | EP           | EP2632443B1     | Preparation of orodispersible films                                                                                                                 | Hexal Pharmaceuticals                        | Melting Film | [68] |
| 9       | WO           | WO2014/076117   | Orodispersible film compositions Pharmaceutical orodispersible film                                                                                 | Hexal Pharmaceuticals                        | Melting Film | [69] |
| 10      | WO           | WO2008040534    | Non-mucoadhesive film dosage forms                                                                                                                  | LabtecGmbh                                   | Rapidfilm    | [70] |
| 11      | WO           | WO2009043588    | pH regulating antibacterial films for the oral or vaginal cavity                                                                                    | LabtecGmbh                                   | Rapidfilm    | [71] |
| 12      | WO           | WO2011124570    | Oral film formulations                                                                                                                              | LabtecGmbh                                   | Rapidfilm    | [72] |
| 13      | WO           | WO2009055923    | Ingestible film composition                                                                                                                         | BioEnvelop                                   | Thinsol      | [73] |
| 14      | WO           | WO2020014431    | Rapidly disintegrating oral film matrix                                                                                                             | Cure Pharmaceutical                          | Cure Film    | [74] |
| 15      | US           | US10092651      | High-content fast dissolving film with masking of bitter taste comprising sildenafil as active ingredient                                           | Seoul Pharma Co Ltd.                         | Smart Film   | [75] |
| 16      | US           | US20200360461A1 | Orodispersible film composition comprising enalapril for the treatment of hypertension in a pediatric population                                    | Pharmathen SA                                | -            | [76] |
| 17      | IN           | 2199/MUM/2015   | Stabilized orodispersible film and its preparation                                                                                                  | Dnyaneshwar R Pawar                          | -            | [77] |
| 18      | KR           | KR20200069611   | Orodispersible films using fermented extract of <i>SparassisCrispa</i>                                                                              | Agricultural Company Corp Smart F&B Co. Ltd. | -            | [78] |
| 19      | US           | US20200108011A1 | Structured orodispersible films [SOFTs]                                                                                                             | LTS Lohmann Therapy Systems                  | -            | [79] |
| 20      | WO           | WO2019198105A1  | Composition of active ingredient loaded edible ink and methods of making suitable substrates for active ingredient printing on orodispersible films | Zim laboratories Ltd.                        | Thinoral     | [80] |

Note: **IN** stands for India, **KR** for Korea, **CN** for China, **US** for the United States, **EP** for Europe, and **WO** for an international patent application under the Patent Co-operation Treaty (PCT).

## 6. Conclusion

The current analysis concludes that highest accurate moreover palatable oral system necessary circumvents the liver system and reveals a higher sensitivity to treatment in Orodispersible film. Both patient compliance (particularly in pediatric and geriatric patients) and industry acceptability are the reasons why pharmaceutical corporations favor this dosage type. OTC medications, generic medications, and name-brand medications can be replaced with oral films because they are less expensive and more favored by consumers. For product life cycle management, this kind of Innovation has a helpful device for prolonging the patient life of products that currently exist.

## Compliance with ethical standards

### *Disclosure of conflict of interest*

No conflict of interest to be disclosed.

## References

- [1] Kumar A, Saravanan K. Rapid dissolving film as platform for drug delivery systems: a review. *Int J Pharm Sci.* 2025;3(8):2881–2912. doi:10.5281/zenodo.16979644.
- [2] Patel P, Patel J, Patel K, Shah N, Shah S. A review on fast dissolving sublingual film. *J Pharm Sci Biosci Res.* 2015;5(3):279–285.
- [3] Center For Drug Evaluation and Research. Cmc review. [http://www.accessdata.fda.gov/drugsatfda\\_docs/nda/2010/022524Orig1s000ChemR.pdf](http://www.accessdata.fda.gov/drugsatfda_docs/nda/2010/022524Orig1s000ChemR.pdf). (Accessed Jan 29 , 2026).
- [4] Gunda RK, Suresh Kumar JN, Priyanaka C, Sravani L, Naveena B, Yamini B, Mansur Ali SK. Formulation development and evaluation of oral dissolving films: a review. *J Anal Pharm Res.* 2022;11(3).
- [5] Umashankar MS. Oral films as a novel drug delivery system: a review. *Int J Appl Pharm.* 2018;10(6). doi:10.22159/ijap.2018v10i6.28725.
- [6] Siddiqui MDN, Garg G, Sharma PK. A short review on a novel approach in oral fast dissolving drug delivery system and their patents. *Adv Biol Res.* 2011;5(6):291–303.
- [7] Irfan M, Rabel S, Bukhtar Q, Qadir MI, Jabeen F, Khan A. Orally disintegrating films: A modern expansion in drug delivery system. *Saudi Pharm J.* 2016;24:537–546.
- [8] Bala R, Pawar P, Khanna S, Arora S. Orally dissolving strips: A new approach to oral drug delivery system. *International journal of pharmaceutical investigation.* 2013 Apr;3(2):67.
- [9] Andou Y, Hayata K, Mitake K, Takahashi I, Yamaga H. Easily Swallowable Jelly Like Preparation Containing Terfenadine. *Japanese Patent.* 1998 Jan 13;10.
- [10] Ozer AY, Hincal AA. Studies on the masking of unpleasant taste of beclamide: Microencapsulation and tableting. *Journal of microencapsulation.* 1990 Jan 1;7(3):327-39.
- [11] Patil PC, Shrivastava SK, Vaidehi S, Ashwini P. Oral fast dissolving drug delivery system: a modern approach for patient compliance. *International journal of drug regulatory affairs.* 2014 Jun 1;2(2):49-60.
- [12] Todd Maibach, Film Comprising Active Drugs, 2009. USPC Class: 424444.
- [13] Reddy MR. An introduction to fast dissolving oral thin film drug delivery systems: A review. *Journal of Pharmaceutical Sciences and Research.* 2020 Jul 1;12(7):925-40.
- [14] Jain, N.K. *Advances in controlled and novel drug delivery*, 1st ed.;2001, pp. 290-306.
- [15] Kasturagi, Y.; Sagiura, Y.C.; Lee, K.; Otsugi; Kurihara. Selective inhibition of bitter taste of various drugs by lipoprotein. *Pharm. Res.*, 1995, 12(5), 658-662.
- [16] Roche, E.J.; Freeman, E.M.; Papile, S.M. Taste mask coatings for preparing chewable pharmaceutical tablets. *European Patent Application.* EP0538034, April 21, 1993.
- [17] Andou, Y.; Hayata, K.; Mitake, K.; Takahashi, I.; Yamaga, H. Easily swallowablejelly like preparation containing Terfenadine. *Japanese Patent*, 10,007,565, January 13, 1998.

- [18] Motola, S.; Agisim, G.R.; Mogavero, A. Palatable Ibuprofen solutions. U.S. Patent 5,024,997, June 18, 1991.
- [19] Farmvita.net. Licensing and regulatory network.<http://www.farmavita.net/content/view/full/862/96/> (Accessed Feb 01, 2026).
- [20] Nagar, P.; Chauhan, I.; Yasir, M. Insights into polymers: Film Formers in mouth dissolving films. *Drug Invention Today*, 2011, 3(12), 280-289.
- [21] Gomez-Guillen, M.C.; Turnay, J.; Fernandez-Martin, F.; Ulmo, N.; Lizarbe, M.A.; Montero, P. Food hydrocolloid. 2002, 16, 25-34.
- [22] Kalyan S, Bansal M. Recent trends in the development of oral dissolving film. *Int J PharmTech Res*. 2012 Apr;4(2):725-33.
- [23] Dey P, Gosh A. Wafers: an innovative advancement of oro dispersible films. *Int J Appl Pharm* 2016;8:1-7.
- [24] McGinity, J.W.; Felton, L.A. An aqueous polymeric coating for pharmaceutical dosage forms. 3rd Ed., NewYork: Informa Healthcare, 2008.
- [25] Reza KH, Chakraborty P. Recent industrial development in oral thin film technology: an overview. *Pharma Tutor* 2016;4:17-22.
- [26] Sloboda M, Barnhart S. Formulation flexibility broadens the scope for oral thin film technology. *Adhesive Research*. 2011:22-4.
- [27] Arya A, Chandra A, Sharma V, Pathak K. Fast dissolving oral films: an innovative drug delivery system and dosage form. *Int J ChemTech Res*. 2010 Jan 1;2(1):576-83.
- [28] Prakruti M, Gangurde AB, Pranali V. Oral film technology: challenges and future scope for the pharmaceutical industry. *Int J Pharmacogn Phytochem Res* 2015;3:183-203.
- [29] Amin PM, Gangurde AB, Alai PV. Oral film technology: challenges and future scope for pharmaceutical industry. *Int J Pharm Pharm Res*. 2015;3(3):184-203.
- [30] Shimoda H, Taniguchi K, Nishimura M, Matsuura K, Tsukioka T, Yamashita H, Inagaki N, Hirano K, Yamamoto M, Kinoshita Y, Itoh Y. Preparation of a fast dissolving oral thin film containing dexamethasone: a possible application to antiemesis during cancer chemotherapy. *European journal of pharmaceuticals and biopharmaceutics*. 2009 Nov 1;73(3):361-5.
- [31] Aspartame from Wikipedia, the free encyclopedia. <http://en.wikipedia.org/wiki/Aspartame>. (Accessed Feb 02, 2026).
- [32] International Sweeteners Association. Acesulfame-K fact sheet.[http://www.info-edulcorants.org/pdf/AcesulfameK\\_EN.pdf](http://www.info-edulcorants.org/pdf/AcesulfameK_EN.pdf). (Accessed Feb 02, 2026).
- [33] Splenda from Wikipedia, the free encyclopedia. <http://en.wikipedia.org/wiki/Splenda>. (Accessed Feb 02, 2026).
- [34] Stevia from Wikipedia, the free encyclopedia. <http://en.wikipedia.org/wiki/Stevia>. (Accessed Feb 02, 2026).
- [35] Licorice root, fluid, extract and powder. <http://tobaccoinformation.bhp.doh.gov.tw/toxicfolder/011.%E5%B8%9D%E5%9C%8B%E8%8F%B8%E8%8D%89/169.pdf>. 2011, 1-22.
- [36] Obermeier P, Kohr T, Kramer KT, Klokke K, inventors. Oral, quickly disintegrating film, which cannot be spit out, for an antiemetic or antimigraine agent. United States patent application US 11/996,371. 2008 Sep 4.
- [37] U.S. Congress, Office of Technology Assessment, Biopolymers: Making materials nature's way-Background paper, OTA-BP-E 102 Washington, DC: U.S. Government Printing Office, 1993.
- [38] Brown D. Orally disintegrating tablets-taste over speed. *Drug Delivery Technol.* 2003;3:58-61.
- [39] Gómez-Guillén MC, Turnay J, Fernández-Díaz MD, Ulmo N, Lizarbe MA, Montero PJ. Structural and physical properties of gelatin extracted from different marine species: a comparative study. *Food Hydrocolloids*. 2002 Jan 1;16(1):25-34.
- [40] Herry C, Billoet V, Oury P, inventors; Ethypharm SAS, assignee. Oral and/or buccal composition in the form of a thin film of a weakly soluble active ingredient, method of preparing same and use of same. United States patent US 9,603,797. 2017 Mar 28.
- [41] Muralidhar S, KR NT. Oral dissolving films: a review. *Int J Res Rev*. 2023;10(9):450-68.

- [42] Preis M, Breitzkreutz J, Sandler N. Perspective: Concepts of printing technologies for oral film formulations. *International journal of pharmaceutics*. 2015 Oct 30;494(2):578-84.
- [43] Genina N, Fors D, Vakili H, Ihalainen P, Pohjala L, Ehlers H, Kassamakov I, Haeggström E, Vuorela P, Peltonen J, Sandler N. Tailoring controlled-release oral dosage forms by combining inkjet and flexographic printing techniques. *European journal of pharmaceutical sciences*. 2012 Oct 9;47(3):615-23.
- [44] Ali MS, Vijendar C, Kumar SD, Krishnaveni J. Formulation and evaluation of fast dissolving oral films of diazepam. *J Pharmacovigilance*. 2016 May 28;4(3):210.
- [45] Karagianni A, Peltonen L. Production of itraconazole nanocrystal-based polymeric film formulations for immediate drug release. *Pharmaceutics*. 2020 Oct;12(10):960.
- [46] Nagendrakumar D, Keshavshetti GG, Mogale PR, Swami SW, Swami HA. Formulation and evaluation of fast dissolving oral films of metoprolol succinate. *Int J Eng Appl Sci Apr* 2015;3(2):28-37.
- [47] Mahaparale MA, Shivnikar SS, Pawar KV, Prashant N. Fast dissolving oral films: An innovative drug delivery system. *Int J Res Rev Pharm App Sci*. 2012;2(3):482-96.
- [48] Buddhadev S, Buddhadev S. Formulation and evaluation of fast dissolving film of etophylline. *Perspectives. Int J App Pharm Bio Res*. 2017; 2(2):48-55.
- [49] Chaurasia A, Gupta G, Deepa RM, Rajashekhar V. *Pharmaceutical Sciences. Asian J Res Chem Pharma Sci*. 2016;4(4):165-75.
- [50] Vineetha K, Shabaraya AR, Bhavyashree T, Celvia FM, Deekshitha K. Formulation and evaluation of orodispersible films of atropine sulfate for sialorrhea. *World J. Pharm Sci*. 2021;9(8):151-55.
- [51] Raza SN, Kar AH, Wani TU, Khan NA. Formulation and evaluation of mouth dissolving films of losartan potassium using 32 Factorial design. *Int J Pharm Sci Res*. 2019;10(3):1402-11.
- [52] Zaman M, Hassan R, Razzaq S, Mahmood A, Amjad MW, Raja MA et al., Fabrication of polyvinyl alcohol based fast dissolving oral strips of sumatriptan succinate and metoclopramide HCl. *Science Progress*. 2020 Oct;103(4):1 21.
- [53] Reddy MS, Kore N, Ul Haq S, Fazal M. Formulation and evaluation of diltiazem HCl fast dissolving tablets using different co-processed excipients by direct compression method. *Int J Pharm Sci and Res*. 2017 Jul 1;8(7):2853-61.
- [54] Sharma PK. Development and Evaluation of Fast-Dissolving Oral Film of Poorly Water-Soluble Drug Felodipine. *Asian J Pharm* 2018 May 14;12(01):256-67.
- [55] Al-Mogherah AI, Ibrahim MA, Hassan MA. Optimization and evaluation of venlafaxine hydrochloride fast dissolving oral films. *Saud Pharm J*. 2020 Nov 1;28(11):1374-82.
- [56] Jadhav PA, Yadav AV. Polymeric Nanosuspension Loaded Oral Thin Films of Flurbiprofen: Design, Development and In Vitro Evaluation. *Res. J. Pharm. Tech*. 2020;13(4):1907-12.
- [57] Arya A, Chandra A, Sharma V, Pathak K. Fast dissolving oral films: an innovative drug delivery system and dosage form. *Int J Chem Tech Res*. 2010 Jan;2(1):576-83.
- [58] Chaudhari P, Kedar S, Chaudhari S. Development and characterization of fast dissolving tablets of Diltiazem HCl. *Adv Pharma J*. 2017; 2(2): 74-79.
- [59] Pandey P, Chauhan S. Fast dissolving sublingual films of Zolmitriptan: A novel treatment approach for migraine attacks. *Indian J Pharm Educ Res*. Oct 2014; 48(1):67-72.
- [60] Karthikeyan D, Sri S, Kumar CS. Development of fast dissolving oral film containing of rizatriptan benzoate as an antimigraine medication. *Indo Am. J. P. Sci*. 2013;3(3):2642 54.
- [61] Visser JC, Woerdenbag HJ, Crediet S, Gerrits E, Lesschen MA, Hinrichs WL, Breitzkreutz J, Frijlink HW. Orodispersible films in individualized pharmacotherapy: The development of a formulation for pharmacy preparations. *International journal of pharmaceutics*. 2015 Jan 15;478(1):155-63.
- [62] Gupta MS, Kumar TP, Gowda DV, Rosenholm JM. Orodispersible films: Conception to quality by design. *Advanced drug delivery reviews*. 2021 Nov 1;178:113983.
- [63] Thermally Gelling Drug Formulations. U.S. Patent Publication No. US20210022990, 28 January 2021.
- [64] Solid Oral Film Dosage Forms and Methods of Making Same. U.S. Patent Publication No. US20110136815, 9 June 2011

- [65] Instantly Wettable Oral Film Dosage Form without Surfactant or Polyalcohol. U.S. Patent No. 9,301,948B2, 5 April 2016.
- [66] Oral, Quickly Disintegrating Film, Which Cannot be Spit Out, for an Antiemetic or Antimigraine Agent. U.S. Patent Publication No. 2008/0213343, 4 September 2008.
- [67] Oral, Rapidly Disintegrating Film, Which Cannot be Spat Out, for a Neuroleptic. U.S. Patent Publication No. 2008/0200452, 21 August 2008.
- [68] Preparation of Orodispersible Films. European Patent Application No. EP2632443B1, 17 September 2014.
- [69] Orodispersible Film Compositions. International Patent Publication No. WO2014/076117, 22 May 2014.
- [70] Non-Mucoadhesive Film Dosage Forms. International Patent Publication No. WO2008/040534, 10 April 2008.
- [71] pH Regulating Antibacterial Films for the Oral or Vaginal Cavity. International Patent Publication No. WO2009/043588, 9 April 2009.
- [72] Oral Film Formulation. International Patent Publication No. WO2011/124570, 13 October 2011.
- [73] Ingestible Film Composition. International Patent Publication No. WO2009055923, 7 May 2009.
- [74] Rapidly Disintegrating Oral Film Matrix. International Patent Publication No. WO2020014431, 16 January 2020.
- [75] High-Content Fast Dissolving Film with Masking of Bitter Taste Comprising Sildenafil as Active Ingredient. U.S. Patent Publication No. US10092651, 28 February 2013.
- [76] Orodispersible Film Composition Comprising Enalapril for the Treatment of Hypertension in a Pediatric Population. U.S. Patent Publication No. US2020/0360461A1, 19 November 2020.
- [77] Stabilized Orodispersible Film and Its Preparation. Indian Patent Application No. 2199/MUM/2015, 9 June 2015.
- [78] Orodispersible Films Using Fermented Extract of *Sparassis crispa*. Korean Patent Application No. 20200069611, 17 June 2020.
- [79] Structured Orodispersible Films. U.S. Patent Publication No. US 2020/0108011A1, 9 April 2020.
- [80] Composition of Active Ingredient Loaded Edible Ink and Methods of Making Suitable Substrates for Active Ingredient Printing on Orodispersible Films. International Patent Publication No. WO2019198105A1, 11 April 2019.